#### **ORIGINAL ARTICLE**



# Gas Chromatographic and Spectrophotometric Determination of Diclofenac Sodium, Ibuprofen, and Mefenamic Acid in Urine and Blood Samples

Gaz Kromatografisi ve Spektrofotometri Yöntemleriyle İdrar ve Kan Örneklerinde Diklofenak Sodyum, İbuprofen ve Mefenamik Asit Tayini

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#### ABSTRACT

Objectives: Non-steroidal anti-inflammatory drugs (NSAIDs) are widely used for the treatment of acute to chronic pain. A simple, fast, and reliable gas chromatographic (GC) method with flame ionization detection has been developed for the determination of NSAIDs such as diclofenac sodium, ibuprofen, and mefenamic acid after derivatization with ethyl chloroformate.

Materials and Methods: The GC conditions were optimized as elution from a DB-1 column (30 mx0.32 mm id) at column temperature 150 °C for 3 min, followed by a heating rate of 20 °C/min up to 280 °C and a hold time of 5 min. The nitrogen flow rate was 2.5 mL/min. For spectrophotometric studies, the absorbance was measured against methanol at a wavelength of 200-500 nm.

Results: The calibration curves were linear within 2-10 µg/mL with limits of detection of 0.4-0.6 µg/mL of each drug. The derivatization elution, separation, and quantitation were repeatable (n=3) with relative standard deviation (RSD) within 3.9%. The method was applied for the analysis of the drugs from pharmaceutical formulations and the results of the analysis agreed with labeled values with RSDs within 0.5-3.9%. The results were also confirmed by standard addition method. The percent recovery was calculated with spiked deproteinized human blood serum and urine samples and % recovery of the drugs was obtained within 96-98% with RSDs within 3.1%.

Conclusion: The validated method proved its ability for the assay of NSAIDs in bulk and dosage form in a short analysis time. The method was also useful for the analysis of biological samples.

Key words: NSAIDs, GC analysis, derivatization of NSAIDs

#### ÖZ

Amaç: Non-steroid anti-enflamatuvar ilaçlar (NSAID) akut ve kronik ağrı tedavisinde yaygın olarak kullanılmaktadır. Etil kloroformat ile türevlendirme işlemini takiben diklofenak sodyum, ibuprofen ve mefenamik asit gibi NSAID'lerin belirlenmesi için alev iyonizasyon dedektörlü basit, hızlı ve güvenilir bir gaz kromatografisi (GC) yöntemi geliştirilmiştir.

Gereç ve Yöntemler: GC koşulları, 3 dakika boyunca 150 °C kolon sıcaklığında DB-1 kolonundan (30 m x 0,32 mm id) elüsyon, ardından 280 °C'ye kadar 20 °C'dak olacak şekilde ısıtma ve 5 dakika bekleme olarak optimize edilmiştir. Azot akış hızı 2,5 mL/dk olarak ayarlanmıştır. Spektrofotometrik çalışmalar için absorbans, 200-500 nm dalga boyunda metanole karşı ölçülmüştür.

Bulgular: Kalibrasyon eğrilerinin, her ilacın 0,4-0,6 μg/mL saptama limitleri ile 2-10 μg/mL konsantrasyon aralığında doğrusal olduğu saptanmıştır. Türetme elüsyonunun, ayırmanın ve miktar tayininin, %3,9'luk bağıl standart sapma ile tekrarlanabilir (n=3) olduğu bulunmuştur. Yöntem, farmasötik formülasyonlardan elde edilen ilaçların analizi için uygulandı ve analiz sonuçları, RSD'ler ile %0,5-3,9 arasında etiketli değerlerle uyumluydu. Sonuçlar ayrıca standart ekleme yöntemi ile doğrulanmıştır. Geri kazanım yüzdesi, deproteinize edilmiş insan serumu ve idrar örnekleri ile hesaplandı ve ilaçların geri kazanım yüzdesi, %3,1 içindeki RSD'ler ile %96-98 içinde elde edildi.

Sonuç: Valide edilmiş bu yöntemin kısa analiz süresi içinde bulk ve dozaj formundaki NSAID'leri analiz edebildiği doğrulanmıştır. Yöntemin, biyolojik numunelerin analizi için de yararlı olduğu tespit edilmiştir.

Anahtar kelimeler: NSAID'ler, GC analizi, NSAID'lerin türevlendirilmesi

#### INTRODUCTION

Drugs such as diclofenac sodium, ibuprofen, and mefenamic acid are commonly used all over the world. These drugs belong to the class of non-steroidal anti-inflammatory drugs (NSAIDs), which are used for antipyretic, analgesic, and anti-inflammatory purposes.<sup>1,2</sup> These types of drugs are generally used as pain killers. People use NSAIDs without a prescription from a doctor because of the low possibility of side effects. These types of drugs are also very effective for people with arthritis or rheumatic diseases. Pregnant women may use NSAIDs if prescribed by their physicians. NSAIDs can cause several side effects if used for a long time such as gastrointestinal bleeding, intestinal ulceration, aplastic anemia, agranulocytosis, kidney damage, and cardiovascular risk.<sup>3</sup> Diclofenac sodium [2-(2-6-diclorophenyl) aminophenyl benzoic acid], ibuprofen (Rs)-2[4-(2-methylpropyl phenyl) propanoic acid], and mefenamic acid [2-(2,3-dimethylphenyl) aminophenylbenzoic acid] are NSAIDs and are commonly used for antipyretic, analgesic, and anti-inflammatory purposes. They are also used for the treatment of rheumatic disorders, pain, and fever.4,5

Ibuprofen

Diclofenac sodium

Mefenamic acid

Many methods have been reported for the determination of diclofenac sodium, ibuprofen, and mefenamic acid individually and in mixtures.<sup>6</sup> Diclofenac salts have been determined by spectrophotometry,<sup>7</sup> spectrofluorometry,<sup>8</sup> thin layer high performance liquid chromatography (HPLC),<sup>9</sup> and gas chromatography (GC)<sup>10</sup> in a wide variety of samples. Similarly, mefenamic acid has been analyzed by spectrophotometry,<sup>11</sup> spectrofluorometry,<sup>12</sup> electrophoresis,<sup>13</sup> and chromatography.<sup>14</sup> In pharmaceutical preparations and biological fluids for the simultaneous determination of NSAIDs chromatographic (GC, HPLC) procedures are used.<sup>15</sup> GC is easy to perform with

high resolution efficiency and does not involve the problem of solvents used. The acidic compounds diclofenac sodium, mefenamic acid, and ibuprofen are difficult to elute from the GC column and require derivatization before their analysis. GC derivatization can be defined as the procedure used to modify analyte functionality to make it suitable for GC separation. Derivatization enables an extremely polar substance to become quite volatile so that it can be easily eluted at sensible temperatures. The compounds with attached functional groups, for instance -SH, -OH, -NH, and -COOH, have importance for GC analysis because these groups have a tendency to undergo hydrogen bonding. These hydrogen bond formations have effects on the volatility, thermal stability, and interaction of the analyte with the column packing material.

The present work examineed the less expensive ethyl chloroformate (ECF) as a derivatizating reagent for GC-flame ionization detector (FID) determination of diclofenac sodium, ibuprofen, and mefenamic acid for an aqueous medium from a pharmaceutical preparation and biological fluids. In this study, we developed a new GC-FID method that is easy, cheap, fast, selective, and reliable for the determination of NSAIDs. Furthermore, spectrophotometric studies were also performed to optimize all the parameters with and without derivatization for all NSAIDs. The developed method shows better limits of detection (LOD) and limits of quantitation (LOQ) with a good regression coefficient and was applied to real blood and urine samples.

#### MATERIALS AND METHODS

#### Chemical and reagents

All the chemicals used were GR or AR grade. ECF (Fluka, Buchs, Switzerland), methanol, chloroform, acetonitrile (Fluka, Buchs, Switzerland), and pyridine (E-Merck, Darmstadt, Germany) were used. Pure standard of ibuprofen was obtained from Abbott Laboratories, Karachi, Pakistan, and mefenamic acid from Pfizer Laboratories Karachi, Pakistan, as a gift for the research. Diclofenac sodium was obtained from Sigma Aldrich (St. Louis, MO, USA). Ammonium chloride, potassium chloride, boric acid, sodium tetraborate, sodium carbonate, sodium bicarbonate, acetic acetate, ammonium acetate, ammonia solution, and hydrochloric acid (37%) for the preparation of buffer solutions were obtained from E-Merck, Darmstadt, Germany.

Buffer solutions (0.1 M) of pH 1-12 with 0.5 unit interval were prepared from the following: potassium chloride adjusted with hydrochloric acid (pH 1-2), acetic acid-sodium acetate (pH 3-6), ammonium acetate (pH 7), boric acid-sodium tetraborate (pH 7.5-8.5), ammonium chloride-ammonia (pH 10), and potassium chloride-potassium hydroxide (pH 11-12). Standard solutions of ibuprofen, diclofenac sodium, and mefenamic acid containing 1 mg/mL each were prepared separately in methanol:water (1:1 v/v). Further solutions were prepared by appropriate dilutions.

#### Instrumentation

All pH measurements were made with an Orion star pH meter (Orion Research Inc., Boston, MA, USA). The spectrophotometric studies were carried out on a Hitachi 220 double beam spectrophotometer [Hitachi (Pvt) Ltd, Tokyo, Japan] with dual quartz cuvettes. Gas chromatographic studies were carried out on an Agilent 6890 model gas chromatograph (Agilent Technologies, CA, USA) with a FID, split injector, hydrogen generator  $\rm H_2$ -90 (Parker Hannifin, Haverhill, MA, USA), pure nitrogen (British Oxygen Company, Karachi, Pakistan), and a computer with Chemostation software. A capillary column, DB-1 (30 m x 0.32 mm id), with film thickness 0.25 µm (J.W. Scientific GC column, Willington, NC, USA) was used throughout the study.

#### Statistical analysis

All results were statistically analyzed and repeated 3 times. The % error, % relative standard deviation (RSD), and regression coefficient were calculated using SPSS 16.0.

#### Spectrophotometric procedure without derivatization

For the spectrophotometric study, stock solutions containing 1 mg/mL were prepared in methanol in a 25-mL volumetric flask. The solutions were appropriately diluted to 10 µg/mL for ibuprofen, mefenamic acid, and diclofenac sodium separately in a 10-mL volumetric flask. The solutions were well mixed, and the absorbance was measured against methanol on a spectrophotometer (Hitachi 220) at a wavelength of 200-400 nm. The maximum response was obtained at 240, 260, and 300 nm for ibuprofen, mefenamic acid, and diclofenac sodium, respectively.

#### Spectrophotometric procedure with derivatization

For the spectrophotometric study stock solutions containing 1 mg/mL were prepared for ibuprofen, mefenamic acid, and diclofenac sodium separately and were further diluted to 10 µg/mL in methanol. The solution of 1 mL each of 100 µg/ mL ibuprofen, mefenamic acid, and diclofenac sodium was separately transferred into a 10-mL volumetric flask and (0.5 mL) solvent system of pyridine:methanol:acetonitrile:water (8:42:8:42 v/v) and (0.5 mL) buffer of solution pH 9 and (0.4 mL)mL) ECF were added and the contents were sonicated for 20 min at 30 °C room temperature. Then methanol was added up to the mark in a 10-mL volumetric flask, the solutions were mixed, and the absorbance was measured against the reagent blank on a spectrophotometer at a wavelength of 200-400 nm. The maximum responses were obtained at 350, 310, and 350 nm for ibuprofen, diclofenac sodium, and mefenamic acid, respectively. The reagent blank was prepared with 1 mL of methanol and following the same procedure without addition of the analyte.

#### Gas chromatographic procedure

The solutions (0.2-1.0 mL) containing 10  $\mu$ g/mL ibuprofen, mefenamic acid, and diclofenac sodium separately or in mixture were transferred to well stoppered test tubes. To the solution were added methanol:water:acetonitrile:pyridine (42:42:8:8 v/v) (0.5 mL) solvent, carbonate buffer solution of pH 9 (0.5 mL), and ECF (0.4 mL) and the contents were sonicated at room

temperature (30 °C) for 15 min. Chloroform (0.5 mL) was added and the contents were mixed well. The layers were allowed to separate. The calculated volume of 0.5 mL from the organic layer was pipetted out into a screw capped sample vial. The solution (1  $\mu$ L) was injected into the GC instrument at an initial column temperature of 150 °C for 3.0 min with a heating rate of 20 °C/min up to 280 °C. The nitrogen flow rate was 2.5 mL/min, while the rates for FID were fixed hydrogen 40 mL/min, nitrogen as makeup gas 40 mL/min, and air 250 mL/min.

#### Analysis of the pharmaceutical preparations

Five tablets of each pharmaceutical formulation, i.e. Brufen (Abbott Laboratories, Karachi), containing 200 mg/tablet ibuprofen; Ponstan (Pfizer Laboratories, Karachi), containing 25 mg/tablet mefenamic acid; and Qufen (High G. International, Karachi), containing 20 mg/tablet diclofenac sodium, were ground to fine powder separately. The powder corresponding to 1 tablet was dissolved in methanol:water (1:1 v/v). The solution was filtered and volume adjusted to 50 mL. The solution (0.2 mL and 0.4 mL) after appropriate dilution was analyzed following the GC analytical procedure. Quantitation was achieved from the external calibration curve using a linear regression equation: y=ax+b.

## Analysis of the pharmaceutical preparations by standard addition

Five tablets of each pharmaceutical formulation, Brufen, Ponstan, and Qufen, were processed for the analysis of the pharmaceutical preparations. After appropriate dilution, two solutions of 0.2 mL and 0.4 mL from each of the pharmaceutical preparations were obtained in duplicate. To a solution was added 0.5 mL of standard drug solution containing 10  $\mu$ g/mL. All the solutions were processed by GC analytical procedure. The quantitation was done from the linear regression equation and from the increase in response (peak height/peak area) with added standard.

#### Analysis of biological samples

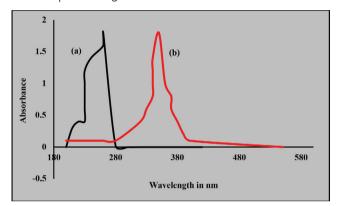
Blood and urine samples were collected from healthy volunteers (students and employees) at the Institute of Advanced Research Studies in Chemical Sciences, University of Sindh. The blood samples were collected by vein puncture in ethylenediamine tetraacetic acid tubes and urine samples were collected in clean plastic bottles. The samples were processed as received. The volunteers were informed of the objective of the work and they gave verbal permission for their samples to be collected.

Each (5 mL) sample was kept at room temperature (30 °C) for 30 min and was centrifuged at 4000 rpm for 20 min. The supernatant layer was collected and 5 mL of methanol was added. The contents were mixed well and again centrifuged for 20 min at 4000 rpm. The two solutions of supernatant (1 mL each) were taken and a solution 0.5 mL of standard solution of ibuprofen, mefenamic acid, or diclofenac sodium was added containing 10  $\mu$ g/mL. The solutions were processed by GC analytical procedure. The quantitation was done from the linear regression equation of the external calibration curve. The solution without addition of the standard was treated as blank.

#### **RESULTS AND DISCUSSION**

Spectrophotometric study without and with derivatization of ibuprofen

The solution of ibuprofen standard was examined on a double beam spectrophotometer within the range of 200-500 nm. The absorbance was measured at an interval of 5 nm. The absorption spectra were obtained with and without derivatization, which indicates the maximum absorbance at 260 nm for ibuprofen without derivatization when measured against the blank (methanol), while the absorption spectra after derivatization were obtained, which indicated maximum absorbance at 350 nm for ibuprofen (Figures 1a and 1b).



**Figure 1.** The absorption spectrum (a) shows ibuprofen without derivatization with a concentration of 10  $\mu$ g/mL in methanol. The absorbance was measured within 200-500 nm (b) after derivatization ECF at a concentration of 10  $\mu$ g/mL in methanol

ECF: Ethyl chloroformate

# Spectrophotometric study without and with derivatization of mefenamic acid

The mefenamic acid in methanol standards was examined on a double beam spectrophotometer within the range of 200-500 nm. The absorption spectrum was obtained, which indicated maximum absorbance at 300 nm for mefenamic acid without derivatization when recorded against the reagent blank (methanol) (Figure 2a). The solution of mefenamic acid standard was also examined after derivatization with ECF within the range of 200-500 nm. The solution of mefenamic acid indicated maximum absorbance at 350 nm and was recorded against as the reagent blank (Figure 2b).

# Spectrometric study without and with derivatization of diclofenac sodium

The diclofenac sodium solution in methanol was examined on a double beam spectrophotometer. The absorption spectra was obtained, which indicated maximum absorbance at 240 nm for diclofenac sodium when recorded against the blank (methanol) in Figure 3a, while the absorbance was measured after derivatization with ECF at 310 nm in Figure 3b.

#### Effect of pH

The effect of pH on the derivatization of ibuprofen, mefenamic acid, and diclofenac sodium was analyzed within

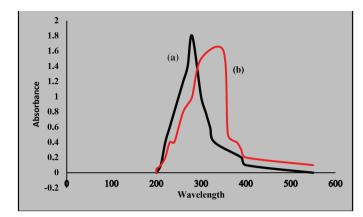
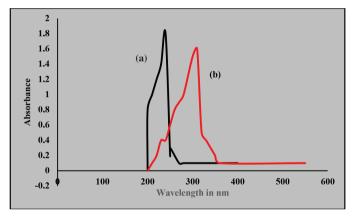


Figure 2. The absorption spectrum (a) shows mefenamic acid without derivatization with a concentration 10  $\mu$ g/mL in methanol. The spectrum (b) is absorption spectrum of mefenamic acid after derivatization with an ECF concentration of 10  $\mu$ g/mL in methanol

ECF: Ethyl chloroformate



**Figure 3.** The absorption spectrum (a) of diclofenac sodium without derivatization at a concentration of 10  $\mu$ g/mL in methanol. Spectrum (b) is after derivatization with ECF at a concentration of 10  $\mu$ g/mL in methanol ECF: Ethyl chloroformate

the pH range of 1-10. The reactions were monitored on a spectrophotometer against the reagent blank at appropriate pH. The absorbance was measured at the wavelength of maximum absorbance at 350 nm for ibuprofen and mefenamic acid, while diclofenac sodium showed absorbance at 310 nm. The maximum absorbance was observed at pH 9 for ibuprofen, mefenamic acid, and diclofenac sodium as shown in Figure 4.

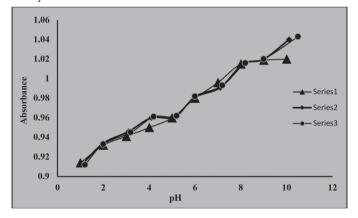
#### Effect of ECF on derivatization

The effect of change in concentration of the derivatization reagent ECF was examined between 0.1 and 0.5 mL at an interval of 0.1 mL following the analytical procedure. Absorbance was measured at the wavelength of maximum absorbance at 350 nm for ibuprofen and mefenamic acid, while diclofenac sodium showed absorbance at 310 nm. The effect of concentration was not critical and a similar response was obtained from 0.2 to 0.5 mL, but for a quick response 0.4 mL was selected. The solvent system acetonitrile:water:pyridine:methanol (8:42:8:42 v/v) (0.5 mL) and carbonate buffer solution pH 9 (0.5 mL) were added during derivatization as mentioned in Figure 5.

#### Effect of sonication time on derivatization

The effect of sonication time on the derivatization of ibuprofen, mefenamic acid, and diclofenac sodium with ECF were examined within 5 to 30 min at an interval of 5 min from the absorbance of the analyte as shown in Figure 6. Following the analytical procedure, the absorbance was measured at 350 nm for ibuprofen and mefenamic acid and 310 nm for diclofenac sodium. The sonication time was critical and the same response was obtained from 5 to 30 min, but to get reproducible results a sonication time of 20 min was selected. The solvent system acetonitrile:water:pyridine:methanol (8:42:8:42 v/v) (0.5 mL) and carbonate buffer solution pH 9 (0.5 mL) were added.

Spectrophotometric calibration of ibuprofen with derivatization The standard solution of different concentrations of ibuprofen was measured for absorbance at 350 nm. Linear calibration curves were obtained that obeyed Beer's law within the concentration range 20 to 160  $\mu$ g/mL ibuprofen. The coefficient of determination (R²) of ibuprofen was 0.999. The molar absorptivity calculated for ibuprofen at 350 nm was 43.733 L mol-cm¹. The linear regression equation obtained for ibuprofen was y=0.007x+0.152.



**Figure 4.** Effect of pH on the absorbance of ibuprofen, mefenamic acid, and diclofenac sodium derivative of ECF on a spectrophotometer at 350 and 310 nm

ECF: Ethyl chloroformate

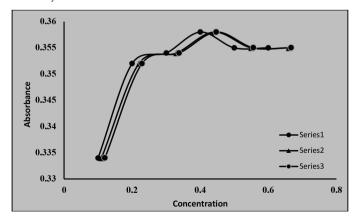


Figure 5. ECF concentration effect on the absorbance of ibuprofen, mefenamic acid, and diclofenac sodium

ECF: Ethyl chloroformate

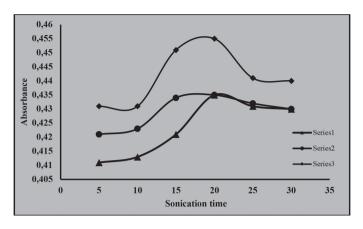


Figure 6. Effects of sonication time on the derivatization of ibuprofen, mefenamic acid, and diclofenac sodium

Spectrophotometric calibration of mefenamic acid with derivatization

The standard solution of different concentrations of mefenamic acid was measured for absorbance at 350 nm and linear calibration curves were obtained that obeyed Beer's law within the concentration range 10 to 200 µg/mL mefenamic acid. The coefficient of determination (R²) of mefenamic acid was 0.998. The molar absorptivity calculated for mefenamic acid at 350 nm was 51.152 L mol-cm<sup>-1</sup>. The linear regression equation obtained for mefenamic acid was y=0.020x+0.076.

Spectrophotometric calibration of diclofenac sodium with derivatization

The standard solution of different concentration of diclofenac sodium was measured for the absorbance at 310 nm and linear calibration curves were obtained that obeyed Beer's law within the concentration range 20 to 160  $\mu$ g/mL diclofenac sodium. The coefficient of determination (R²) of diclofenac sodium was 0.999. The molar absorptivity calculated for diclofenac sodium at 310 nm was 67,443,348 L mol-cm<sup>-1</sup>. The linear regression equation obtained for diclofenac sodium was y=0.007x+0.134.

#### Quantitation of NSAIDs by gas chromatography

NSAIDs in GC elution occur after derivatization with ECF. Initially GC conditions were optimized for the elution as symmetrical peaks from the DB-1 column (30 m  $\times$  0.32 mm id). Different temperature programs were examined with nitrogen flow rates and reasonable peak shapes were observed at initial column temperature at 150 °C for 3.0 min, and with a heating rate of 20 °C/min up to 280 °C and a hold time of 5.0 min with a total run time 13.2 min and the flow rate of nitrogen was adjusted to 2.5 mL/min.

Solution (0.2-1.0 mL) of 10 µg/mL stock solution was taken of each of ibuprofen, mefenamic acid, and diclofenac sodium and 0.5 mL of acetonitrile:water:pyridine:methanol (8:42:8:42 v/v/v/v), 0.5 mL of sodium carbonate buffer solution (pH 9), and 0.4 mL of ECF were added. The contents were sonicated for 20 min at 30 °C and 0.5 mL of chloroform was added. The mixture was shaken well, and a separatory funnel was used to separate the layers. A portion of the extract (0.5 mL from 1 mL) was transferred to a vial with a screw cap and 1  $\mu$ L of the solution was injected into the GC apparatus.

#### Quantitation of ibuprofen after derivatization

The linear calibration curve of ibuprofen was obtained by plotting concentration ( $\mu g/mL$ ) of ibuprofen against peak height and was obtained within 2-10  $\mu g/mL$  with the coefficient of determination ( $R^2$ =0.996). The linear regression equation was y=0.980x+1.789. The LOD and LOQ were calculated with 3:1 and 10:1 signal to noise ratios as 0.6  $\mu g/mL$  and 1.8  $\mu g/mL$ , respectively (Table 1).

#### Quantitation of mefenamic acid after derivatization

The linear calibration curve of mefenamic acid was obtained by plotting concentration ( $\mu$ g/mL) against peak height and was obtained within 2-10  $\mu$ g/mL with the coefficient of determination ( $R^2$ =0.998). The linear regression equation was y=0.230x-0.174. The LOD and LOQ were calculated with 3:1 and 10:1 signal to noise ratios as 0.4  $\mu$ g/mL and 1.2  $\mu$ g/mL, respectively (Table 1).

#### Quantitation of diclofenac sodium after derivatization

The linear calibration curve of diclofenac sodium was obtained by plotting concentration ( $\mu$ g/mL) against peak height and was obtained within 2-10  $\mu$ g/mL with the coefficient of determination ( $R^2$ =0.999). The linear regression equation was y=1.070x-1.301. The LOD and LOQ were calculated with 3:1 and 10:1 signal to noise ratios as 0.5  $\mu$ g/mL and 1.5  $\mu$ g/mL, respectively (Table 1).

#### GC analysis of ibuprofen

GC of ibuprofen after derivatization with ECF was performed. The GC was carried out with a DB-1 column (30 m×0.32 mm id). Temperatures were set at different values and the flow rate of nitrogen was examined and reasonable peak shapes were observed at column temperature initially set at 150  $^{\circ}$ C for 3 min, followed by a heating rate of 20  $^{\circ}$ C/min up to 280  $^{\circ}$ C and a hold time of 5 min with a whole run time of 13.2 min. The flow rate of nitrogen was adjusted to 2.5 mL/min.

#### GC analysis of mefenamic acid

GC of mefenamic acid after derivatization with ECF was performed. The column used was DB-1 (30 m×0.32 mm id). Temperatures were set and reasonable peak shapes were observed at column temperature initially set at 150  $^{\circ}$ C for 3 min, followed by a heating rate of 20  $^{\circ}$ C/min up to 280  $^{\circ}$ C and a hold time of 5 min with a whole run time of 13.2 min. The flow rate of nitrogen was adjusted to 2.5 mL/min.

#### GC analysis of diclofenac sodium

GC of diclofenac sodium after derivatization with ECF was performed. The column used was DB-1 (30 m×0.32 mm id). Temperatures were set and reasonable peak shapes were observed at column temperature initially set at 150 °C for 3 min,

followed by a heating rate of 20 °C/min up to 280 °C and a hold time of 5 min with a whole run time of 13.2 min The flow rate of nitrogen was adjusted to 2.5 mL/min.

## GC separation of ibuprofen, mefenamic acid, and diclofenac sodium

Gas chromatographic separation of ibuprofen, mefenamic acid, and diclofenac sodium was carried out after derivatization with ECF. Initially the GC conditions were optimized for the elution as symmetrical peaks from the DB-1 column (30 m×0.32 mm id). Temperature was set at different values and the flow rate of nitrogen was examined and reasonable peak shapes were observed at initial column temperature at 150 °C for 3.0 min, followed by a heating rate of 20 °C/min up to 280 °C and a hold time of 5.0 min with an entire run time of 13.2 min. The flow rate of nitrogen was adjusted to 2.5 mL/min (Figure 7).

# Drug analysis of ibuprofen, mefenamic acid, and diclofenac sodium with derivatization

The method developed for the determination of ibuprofen, mefenamic acid, and diclofenac sodium after derivatization was applied for the analysis of the active ingredients in brufen (ibuprofen), ponstan (mefenamic acid), and qufen (diclofenac sodium) tablets. At least 5 tablets containing ibuprofen 200 mg/tablet, mefenamic acid 250 mg/tablet, and diclofenac sodium 20 mg/tablet were ground to a fine powder and dissolved in an appropriate amount in methanol. Then the solution was filtered and volume adjusted of 50 mL and an aliquot of solution after derivatization with ECF was injected into the DB-1 GC column (30 m × 0.32 mm id) and eluted with mobile phase optimized for GC separation and detection of ibuprofen, mefenamic acid, and diclofenac sodium. The quantitation was done from the linear regression equation and the amounts of ibuprofen,

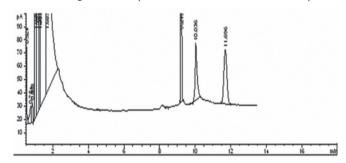


Figure 7. Gas chromatographic separation peaks of (1) ibuprofen, (2) mefenamic acid, and (3) diclofenac sodium after derivatization with ethyl chloroformate from a DB-1 column (30 m  $\times$  0.32 mm id)

Table 1. Quantitation results of ibuprofen, mefenamic acid, and diclofenac sodium using ethyl chloroformate as derivatizing reager					
Drug name	Limits of detection µg/mL	Limits of quantitation µg/mL	Calibration range μg/ mL	Coefficient of determination (R2)	Linear regression equation
Ibuprofen	0.6	1.8	2-10	0.9965	y=0.9809x+1.7892
Mefenamic acid	0.4	1.2	2-10	0.998	y=0.2303x-0.1743
Diclofenac sodium	0.5	1.5	2-10	0.999	y=1.0705x-1.3018

mefenamic acid, and diclofenac sodium were found to be 156.93 mg/mL, 193.14 mg/mL, and 19.48 mg/mL, respectively, which agreed with the amounts labeled, i.e. 160 mg/mL, 200 mg/mL, and 20 mg/mL, respectively. The % error was calculated as -1.9%, -3.4%, and -2.6%. The RSD calculated from replicated analysis (n=3) was within 0.5-3.0%. The percentage recovery of ibuprofen, mefenamic acid, and diclofenac sodium was 98%, 96%, and 97%, respectively (Table 2).

Determination of ibuprofen, mefenamic acid, and diclofenac sodium in spiked blood samples

Blood and urine samples (5 mL each) were collected from healthy volunteers on the condition that they had not taken any medicine over the previous week. The samples were centrifuged to remove blood cells and precipitate. The blood serum and urine were deprotonized with methanol. Samples (1 mL) were spiked with ibuprofen, mefenamic acid, and diclofenac sodium within the calibration range of each compound. The derivatization procedure with ECF was followed. The chloroform extract (1  $\mu$ L) was then injected into the gas chromatograph equipped with a DB-1 column (30 m × 0.32 mm id). The elution was carried out under optimized conditions (Figures 8-13). The quantitation was done from the linear regression equation and all results are summarized in Tables 3 and 4.

#### GC determination of ibuprofen with standard addition

Five tablets of brufen (ibuprofen) containing 200 mg were processed as described above. The solution (0.2 mL) was taken in duplicate. To a solution was added 0.2 mL of ibuprofen

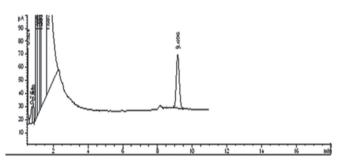


Figure 8. Gas chromatographic elution of ibuprofen in blood sample from a DB-1 column (30 m  $\times$  0.32 mm id)

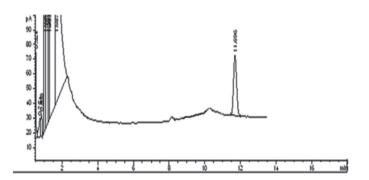


Figure 9. Gas chromatogram of mefenamic acid in blood sample from a DB-1 column (30 m  $\times$  0.32 mm id)

containing 14.16  $\mu$ g and both of the solutions were processed by GC. The quantitation was done from the linear regression equation of the external calibration curve and showed an increase in response with added standard (Table 5).

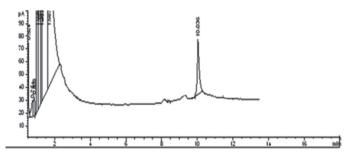


Figure 10. Gas chromatogram of diclofenac sodium in blood sample from a DB-1 column (30 m  $\times$  0.32 mm id)

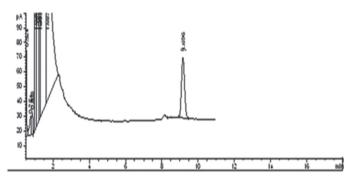


Figure 11. Gas chromatogram of mefenamic acid in urine sample from a DB-1 column (30 m  $\times$  0.32 mm id)

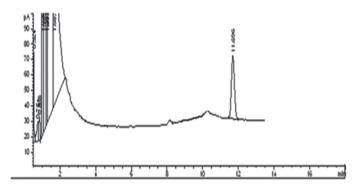


Figure 12. Gas chromatogram of mefenamic acid in urine sample from a DB-1 column (30 m  $\times$  0.32 mm id)

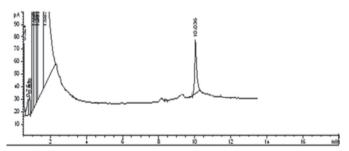


Figure 13. Gas chromatogram of diclofenac sodium in urine sample from a DB-1 column (30 m  $\times$  0.32 mm id)

GC determination of mefenamic acid with standard addition

Five tablet of ponstan (mefenamic acid) containing 250 mg were processed as described above. The solution (0.2 mL) was taken in duplicate. To a solution was added 0.2 mL of ibuprofen containing 17.76  $\mu$ g and both solutions were processed by GC. The quantitation was done from the linear regression equation of the external calibration curve and showed an increase in response with added standard (Table 5).

GC determination of diclofenac sodium with standard addition Five tablets of qufen (diclofenac sodium) containing 20 mg were processed as described above. The solution (0.2 mL) was taken in duplicate. To a solution was added 0.2 mL of ibuprofen containing 17.76 µg and both of the solutions were processed by GC. The quantitation was done from the linear regression equation of the external calibration curve and showed an increase in response with added standard (Table 5).

#### Intraday and interday studies

Inter- and intraday assays were performed by analyzing replicate injections of standard solution to study the repeatability of the

method. The intraassay precision (n=5) was determined by the same analyst on the same day and under the same conditions with an interval of 2 h, whereas the interassay precision (n=3) was determined by the same analyst and under the same conditions on three consecutive days. The reproducibility of the separation was examined for all analytes in terms of peak area and the % RSD values of each are shown in Table 6.

#### CONCLUSION

A new analytical procedure has been developed for the gas chromatographic and spectrophotometric determination of ibuprofen, mefenamic acid, and diclofenac sodium after derivatization with ECF. The LOD and LOQ of ibuprofen were calculated with 3:1 and 10:1 signal to noise ratio as 0.6  $\mu g/mL$  and 1.8  $\mu g/mL$ , for mefenamic acid as 0.4  $\mu g/mL$  and 1.2  $\mu g/mL$ , and for diclofenac sodium as 0.5  $\mu g/mL$  and 1.5  $\mu g/mL$ , respectively. The method is repeatable and has been successfully applied for the analysis of pharmaceutical preparations and spiked deproteinized serum and urine samples.

No	Name of standard	Name of tablet	Amount added mg/mL	Amount found mg/mL	Error %	RSD %	Recovery %
1	Ibuprofen	Brufen	200 mg/mL	157.96 mg/mL	-1.9%	0.5%	98%
2	Mefenamic acid	Ponstan	250 mg/mL	193.14 mg/mL	-3.4%	3.6%	96%
3	Diclofenac sodium	Qufen	20 mg/mL	19.48 mg/mL	-2.6%	3.9%	97%

	3. Gas chromatograp formate	ohic analysis results of ibuprofe	n, mefenamic acid and diclofe	enac sodium in blood sam	nples using e	thyl	
No	Age/gender	Name of standard	Amount added µg/mL	Amount found µg/mL	Error %	Recovery %	
1	25/F	Ibuprofen	50 μg/mL	49.04 μg/mL	-1.95	98%	
2	25/F	Mefenamic acid	40 μg/mL	39.66 μg/mL	-0.8	99%	
3	25/F	Diclofenac sodium	50 μg/mL	49.0 μg/mL	-0.8	99%	
F: Fema	le						

No	Age/gender	Name of standard	Amount added µg/mL	Amount found µg/mL	Error %	Recovery %
1	25/F	Ibuprofen	60 μg/mL	59.14 μg/mL	1.45	98%
2	25/F	Mefenamic acid	50 μg/mL	48.36 μg/mL	-2.9	98%
3	25/F	Diclofenac sodium	40 µg/mL	38.83 µg/mL	-3.0	97%

Table 5.	. Gas chromatographic standa	ard addition of ibuprofe	en, mefenamic acid, and did	clofenac sodium		
No	Name of standard	Name of tablet	Amount added µg/mL	Amount found µg/mL	Recovery %	Error %
1	Ibuprofen	Brufen	14.16 µg/mL	13.73 μg/mL	96%	-3.1%
2	Mefenamic acid	Ponstan	17.76 µg/mL	17.27 μg/mL	97%	-2.8%
3	Diclofenac sodium	Qufen	17.76 μg/mL	17.33 μg/mL	97%	-2.4%

Concentration 10 (µg/mL)					
lbuprofen	Peak area	RSD %	Peak area	RSD %	
1	0.01644	0.33772	0.015473	0.362192	
2	0.0399	0.1564	0.02957	0.224109	
3	0.0544	0.35924	0.047067	0.39546	
Mefenamic acid					
1	0.01511	0.21487	0.01511	0.214868	
2	0.09147	0.03365	0.09147	0.033647	
3	0.08417	0.05524	0.084167	0.055236	
Diclofenac sodium					
1	0.02126	0.57062	0.019605	0.60538	
2	0.01432	0.13947	0.013183	0.14222	
3	0.08573	0.07509	0.075233	0.01291	

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